



Guide Ufficiali Marcatura CE

Guide ufficiali Nuovo Approccio

29 Ottobre 2025

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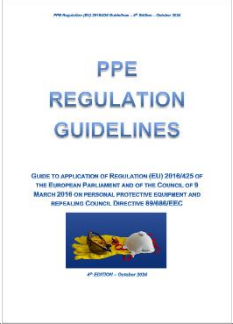
ID 2746 | Aggiornamento 29 Ottobre 2025: Guide n. 93

Guide ufficiali Direttive/Regolamenti Nuovo Approccio che prevedono marcatura CE (di Prodotto)

Le Guide Ufficiali della Commissione sono pubblicate sul sito dell'Unione Europea e sono estremamente importanti per l'interpretazione dettagliata di numerosi passaggi delle relative Direttive/Regolamenti di Prodotto.

Ci scusiamo per eventuali aggiornamenti tardivi, controllare la Sezione:

La sezione Guide Nuovo Approccio

	Linee guida DPI Regolamento (UE) 2016/425 Ed. 5.0 Ottobre 2025	October 2025
	Raccolta Linee guida sicurezza giocattoli	August 2025
	Guidelines for the application of Directive 2000/14/EC (OND)	July 2025
	Guide to application of the lifts directive 2014/33/EU - January 2025	January 2025

Guide to application of the Regulation (EU) 2016/424 on cableway installations 	Guide to application of the Regulation (EU) 2016/424 on cableway installations	November 2024
PPE REGULATION GUIDELINES GUIDE TO APPLICATION OF REGULATION (EU) 2016/425 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL OF 9 MARCH 2016 ON PERSONAL PROTECTIVE EQUIPMENT AND REPEALING COUNCIL DIRECTIVE 89/686/EEC 	Linee guida DPI Regolamento (UE) 2016/425 Ed. 4.0 Ottobre 2024	October 2024
Guide to application of the Regulation (EU) 2016/424 on cableway installations Volume 1.1 - December 2023 	Guide to application of the Regulation (EU) 2016/424 on cableway installations	December 2023
GUIDE TO APPLICATION OF THE LIFTS DIRECTIVE 2014/33/EU 	Guide to application of the lifts directive 2014/33/EU - June 2024	June 2024
ATEX 2014/34/EU GUIDELINES GUIDE TO APPLICATION OF THE DIRECTIVE 2014/34/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL OF 26 FEBRUARY 2014 ON THE HARMONISATION OF THE LAWS OF THE MEMBER STATES RELATING TO EQUIPMENT AND PROTECTIVE SYSTEMS INTENDED FOR USE IN POTENTIALLY EXPLOSIVE ATMOSPHERES PEP21009 - April 2024	Linee guida nuova direttiva ATEX 2014/34/UE / 5a Edizione Aprile 2024	April 2024



[Guide to application of the Machinery Directive 2006/42/EC](#)
Edition 2.3 - April 2024 (Update of 2nd Edition)

April 2024

Guide to application
of the Machinery
Directive 2006/42/EC

Edition 2.3 - April 2024
(Update of 2nd Edition)



Guidance Sheets
Regulation (EU) 2016/426
(version Sept. 2023)

[Guidance Sheets Regulation \(EU\) 2016/426 Gas Appliances \(GAR\)](#)

September 2023



Raccolta
Linee guida sicurezza
giocattoli

[Raccolta Linee guida sicurezza giocattoli](#)

Dicembre 2023

PPE
REGULATION
GUIDELINES

GUIDE TO APPLICATION OF REGULATION (EU) 2016/425 OF
THE EUROPEAN PARLIAMENT AND OF THE COUNCIL OF 9
MARCH 2016 ON PERSONAL PROTECTIVE EQUIPMENT AND
REPEALING COUNCIL DIRECTIVE 89/686/EEC



2nd edition - October 2023

[Linee guida 2023 DPI Regolamento \(UE\) 2016/425](#)

October 2023



Linee guida
Dispositivi medici
MEDDEV

[Linea guida Regolamento Dispositivi medici](#)

Settembre 2023

PPE REGULATION
GUIDELINES

GUIDE TO APPLICATION OF REGULATION (EU) 2016/425 OF THE
EUROPEAN PARLIAMENT AND OF THE COUNCIL OF 9 MARCH
2016 ON PERSONAL PROTECTIVE EQUIPMENT AND REPEALING
COUNCIL DIRECTIVE 89/686/EEC



2nd edition - April 2023

[Linee guida 2023 DPI Regolamento \(UE\) 2016/425](#)

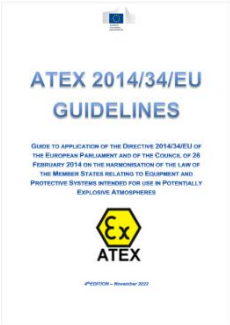
April 2023

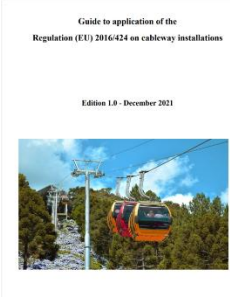
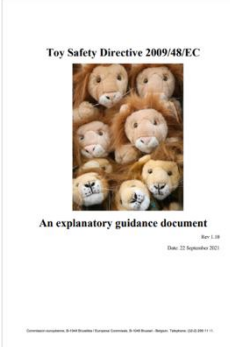


Raccolta
Linee guida sicurezza
giocattoli

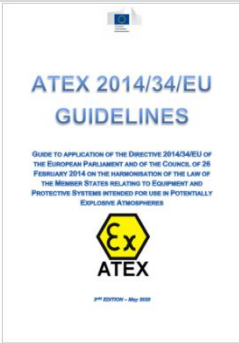
[Raccolta Linee guida sicurezza giocattoli](#)

Febbraio 2023

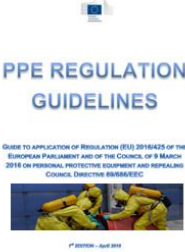
 ATEX 2014/34/EU GUIDELINES GUIDE TO APPLICATION OF THE DIRECTIVE 2014/34/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL OF 26 FEBRUARY 2014 ON THE HARMONISATION OF THE LAWS OF THE MEMBER STATES RELATING TO EQUIPMENT AND PROTECTIVE SYSTEMS INTENDED FOR USE IN POTENTIALLY EXPLOSIVE ATMOSPHERES Ex ATEX 4th Edition - November 2022	Linee guida nuova direttiva ATEX 2014/34/UE / 4a Edizione Novembre 2022	November 2022
 Guidances Regulation (EU) 2016/426 (Version Sept. 2022)	Guidances relating to the Regulation (EU) 2016/426 Gas Appliances (GAR) / Sept. 2022	September 2022
 Guida blu all'attuazione della normativa UE sui prodotti 2022	Guida blu all'attuazione della normativa UE sui prodotti 2022	Giugno 2022
 Guidances Regulation (EU) 2016/426 (version Oct. 2021)	Guidances relating to the Regulation (EU) 2016/426 (version Oct. 2021)	Maggio 2022
 ORIENTAMENTI SULL'APPLICAZIONE DELL'ARTICOLO 9 DEL REGOLAMENTO 2019/1020 RIGUARDANTE LE ATTIVITÀ PER PROMUOVERE LA CONFORMITÀ	Orientamenti appl. Art. 9 Regolamento (UE) 2019/1020	Gennaio 2022

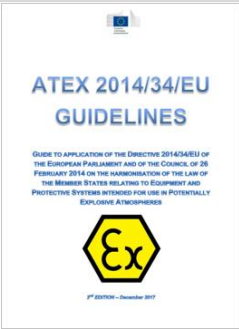
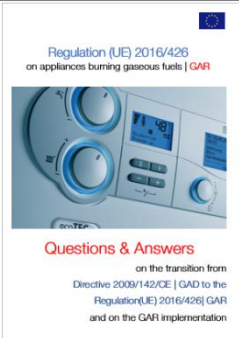
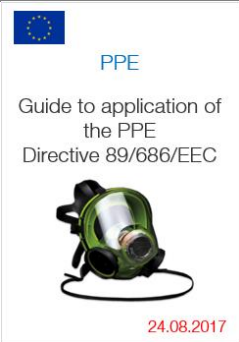
	Guidelines RCD Directive 2013/53/EU	January 2022
	Guide Regulation (EU) 2016/424 on cableway installations	December 2021
	Linee guida Direttiva giocattoli	Settembre 2021
	Guideline Ecodesign for space and water heaters	April 2021
	Guidance for the application of Regulation (EU) 2019/515	March 2021

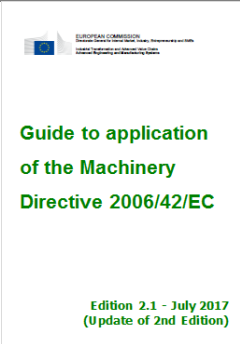
 Guidelines of Art. 4 of Reg. (EU) 2019/1020 on market surveillance and compliance of products	Guidelines of Art. 4 of Regulation (EU) 2019/1020	March 2021
 Guidance document labelling EU fertilising products CE 18.02.2021	Guidance document labelling EU fertilising products	February 2021
 Guidance RED Directive 2014/53/EU Article 10 (10) November 2020	Guidance on Article 10 (10) of RED (Directive 2014/53/EU)	November 2020
 Linea Guida PED 2014/68/EU	Linea guida nuova Direttiva PED 2014/68/UE	V.6.0 June 2020
 Regulation (EU) 2016/426 on appliances burning gaseous fuels (GAR) Guidance document in relation to point 3.7 of Annex I - Materials and parts of appliances/fitings in contact with food and water intended for human consumption October 2020	Regulation (EU) 2016/426: Guidance point 3.7 of Annex I (GAR)	October 2020

	Linee guida nuova direttiva ATEX 2014/34/UE	May 2020
	Raccolta linea guida Direttiva Dispositivi medici	Update July 2020
	Raccolta Linee guida Direttiva giocattoli	Update February 2020
	FAQ on the Ecodesign Directive 2009/125/EC	Update December 2019
	Guida Direttiva macchine 2006/42/CE - Ed. 2.2 2019	Update October 2019
	FAQ on the Ecodesign Directive 2009/125/EC	Update June 2019

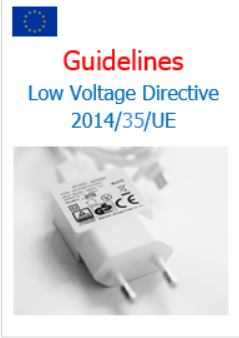
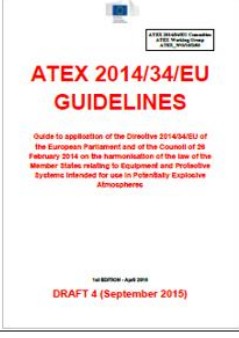
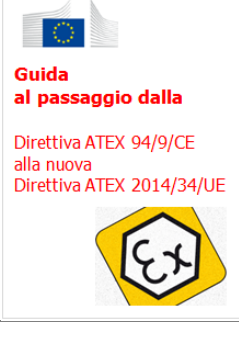
 August 2018	Guidelines LVD 2014/35/EU	August 2018
 MAY 2018	Guide to application of the lifts directive 2014/33/EU	May 2018
 December 2018	Guide for the EMC Directive 2014/30/EU	Update December 2018
 Version 19 December 2018	Guide to the Radio Equipment Directive 2014/53/EU	Update December 2018
 Update November 2018 Directive 2009/125/EC	FAQ on the Ecodesign Directive 2009/125/EC	Update November 2018

 Guidelines Simple Pressure Vessels Directive 2014/29/EU SPVD Version 1.0 – 17 October 2018	Guidelines SPVD Directive 2014/29/EU	October 2018
 GUIDE TO THE RADIO EQUIPMENT DIRECTIVE 2014/53/EU RED Version 05 June 2018	Guide RED Directive 2014/53/EU	June 2018
 PPE REGULATION GUIDELINES GUIDE TO APPLICATION OF REGULATION (EU) 2016/425 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL OF 9 MARCH 2016 ON PERSONAL PROTECTIVE EQUIPMENT AND REPEALING COUNCIL DIRECTIVE 89/686/EEC 1st edition – April 2018	Linee Guida 2018 DPI Regolamento (UE) 2016/425	April 2018
 Supplementary Guidance on the LVD/EMCD/RED Commissione Europea 26 Aprile 2018	Supplementary Guidance on the LVD/EMCD/RED	April 2018
 Guide for the EMCD Directive 2014/30/EU March 2018	Guide for the EMCD Directive 2014/30/EU	Final 2018

 ATEX 2014/34/EU GUIDELINES GUIDE TO APPLICATION OF THE DIRECTIVE 2014/34/EU OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL OF 26 FEBRUARY 2014 ON THE HARMONISATION OF THE LAWS OF THE MEMBER STATES RELATING TO EQUIPMENT AND PROTECTIVE SYSTEMS INTENDED FOR USE IN POTENTIALLY EXPLOSIVE ATMOSPHERES Ex 1st Edition - December 2017	Linee guida alla applicazione direttiva 2014/34/UE	Final 2017
 Regulation (UE) 2016/426 on appliances burning gaseous fuels GAR Questions & Answers on the transition from Directive 2009/142/CE GAD to the Regulation (UE) 2016/426 GAR and on the GAR implementation	FAQ Regulation (EU) 2016/426 burning gaseous fuels (GAR)	Final 2017
 FAQ Update November 2017 Ecodesign Directive  Directive 2009/125/EC	FAQ on the Ecodesign Directive 2009/125/EC	Final 2017
  Guida sulla transizione Apparecchi a gas Direttiva 2009/142/CE GAD a Regolamento (UE) 2016/426 GAR	Guida transizione Regolamento (UE) 2016/426 Apparecchi gas	Final 2017
  PPE Guide to application of the PPE Directive 89/686/EEC  24.08.2017	Guide to application of the PPE Directive 89/686/EEC	Final 2017

	FAQS - Radio Equipment Directive (RE-D) 2014/53/EU	Final 2017
	Guide machinery directive 2006/42/EC Ed. 2.1 - July 2017	Final 2017
	Line guida emissione acustica macchine aperto - June 2016	Final 2017
	Guide to the Radio Equipment Directive 2014/53/EU	Final 2017
	FAQS - radio equipment directive (RE-D)	Final 2017

 DPI Guida UE transizione Direttiva 89/686/CEE al Regolamento (UE) 2016/425 2017	Guidance transition Directive PPE to Regulation PPE	Final 2017
 Linee guida precursori sostanze chimiche esplosivi Final 2017	Guidelines marketing and use of explosives precursors	Final 2017
FAQ Ecodesign Directive  Directive 2009/125/EC	FAQ Ecodesign Directive 2009/125/EC	Final 2017
GUIDELINES LOW VOLTAGE DIRECTIVE 2014/35/EU  November 2016	Low Voltage Directive 2014/35/EU Guidelines	Final 2016
 Draft guidance document on the ElectroMagnetic Compatibility Directive transition from 2004/108/EC to 2014/30/EU	Guide EMC Transition Dir. 2004/108/CE to 2014/30/EU	Draft 2015

 Guide for the EMC Directive 2014/30/EU	Guide for the EMC Directive 2014/30/EU	Draft 2015
 Guidelines Low Voltage Directive 2014/35/UE	Linee guida Direttiva 2014/35/UE Bassa Tensione	Draft 2016
 ATEX 2014/34/EU GUIDELINES Guide to application of the Directive 2014/34/EU of the European Parliament and of the Council of 26 February 2014 on the harmonisation of the law of the Member States relating to Equipment and Protective Systems Intended for use in Potentially Explosive Atmospheres 1st Edition - April 2015 DRAFT 4 (September 2015)	Linee guida nuova Direttiva ATEX 2014/34/EU	Final 2016
 Guida al passaggio dalla Direttiva ATEX 94/9/CE alla nuova Direttiva ATEX 2014/34/UE	Linea guida passaggio Direttiva ATEX 94/9/CE a nuova Direttiva ATEX 2014/34/UE	Final 2015
 Linee guida Dispositivi medici MEDDEV	Linea guida Direttiva Dispositivi medici 93/42/CEE	Final 2016



Linea guida transizione Direttiva Bassa Tensione 2006/95/CE alla nuova 2014/35/UE

**Draft
2015**



La marcatura CE dei Prodotti da Costruzione



Applicazione Direttiva ATEX Prodotti ad equipaggiamenti specifici



Direttiva Ascensori 95/16/CE - Linee Guida 10.2009 - EN



Direttiva ATEX Prodotti 94/9/CE - Linee Guida 12.2013 - EN

 Direttiva 2006/95/CE Bassa Tensione Linee guida Rev. 2012 AUGUST 2007 (Last Modified: January 2012)	Direttiva BT 2006/95/CE - Linee Guida 01.2012 - EN	---
 Gridelines PPE PPE FOR INDUSTRY EN 149:2001, EN 149:2001+A1:2002, EN 149:2001+A2:2003, EN 149:2001+A3:2004, EN 149:2001+A4:2005, EN 149:2001+A5:2006, EN 149:2001+A6:2007, EN 149:2001+A7:2008, EN 149:2001+A8:2009, EN 149:2001+A9:2010, EN 149:2001+A10:2011, EN 149:2001+A11:2012, EN 149:2001+A12:2013, EN 149:2001+A13:2014, EN 149:2001+A14:2015, EN 149:2001+A15:2016, EN 149:2001+A16:2017, EN 149:2001+A17:2018, EN 149:2001+A18:2019, EN 149:2001+A19:2020, EN 149:2001+A20:2021, EN 149:2001+A21:2022, EN 149:2001+A22:2023, EN 149:2001+A23:2024, EN 149:2001+A24:2025	Direttiva DPI 89/686/CEE - Linee Guida 04.2010 - EN	---
 Guida EMC Commissione europea	Direttiva EMC 2004/108/CE - Linee Guida 02.2010 - EN	---
 Direttiva 2009/48/CE sulla sicurezza dei giocattoli Documentazione tecnica	Direttiva Giocattoli 2009/48/CE - Linee Guida 02.2014 - EN	---
 Guida all'applicazione della direttiva "macchine" 2006/42/CE Da settembre agosto 2014 Capitolo 1: Introduzione Capitolo 2: Principi generali	Direttiva Macchine 2006/42/CE - Linee Guida 06.2010 - IT	2010

 PED Guidelines related to the Pressure Equipment Directive 97/23/EC (PED) PED Guidelines EN App. 03.2013 v. 1.4 Commission's Working Group "Pressure" WGP	Direttiva PED 97/23/CE - Linee Guida 04.2014 - EN	---
 Guide to the R&TTE Directive 1999/5/EC Version of 20 April 2009	Direttiva R&TTE 1999/5/CE - Linee Guida 04.2009 - EN	--
 12 December 2012 RoHS₂ 2011/65/EU FAQ Guidance Document RoHS	RoHS II FAQ Guidance Document	---

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Collegati[Direttiva click](#)[Norme armonizzate Click](#)**Matrice Revisioni**

Rev.	Data	Oggetto
11.0	29.10.2025	Linee guida DPI Regolamento (UE) 2016/425 Ed. 5.0 Ottobre 2024
10.0	06.10.2025	Guidelines for the application of Directive 2000/14/EC (OND) Raccolta Linee guida sicurezza giocattoli
9.0	16.03.2025	Guide to application of the lifts directive 2014/33/EU - January 2025
8.0	06.11.2024	Linee guida DPI Regolamento (UE) 2016/425 Ed. 4.0 Ottobre 2024 Guide to application of the Regulation (EU) 2016/424 on cableway installations Guide to application of the lifts directive 2014/33/EU - June 2024 Linee guida nuova direttiva ATEX 2014/34/UE / 5a Edizione Aprile 2024 Guide to application of the Machinery Directive 2006/42/EC Edition 2.3 - April 2024 (Update of 2nd Edition) Guidance Sheets Regulation (EU) 2016/426 Gas Appliances (GAR) Raccolta Linee guida sicurezza giocattoli
7.0	30.11.2023	Linee guida 2023 DPI Regolamento (UE) 2016/425
6.0	23.10.2023	Linea guida Regolamento Dispositivi medici
5.0	12.05.2023	Linee guida 2023 DPI Regolamento (UE) 2016/425 Linea guida Regolamento Dispositivi medici
4.0	02.02.2023	Raccolta Linee guida sicurezza giocattoli Linee guida nuova direttiva ATEX 2014/34/UE / 4a Edizione Novembre 2022 Guidances relating to the Regulation (EU) 2016/426 Gas Appliances (GAR) / Sept. 2022
3.0	08.07.2022	Guida blu all'attuazione della normativa UE prodotti 2022 Linea guida Regolamento Dispositivi medici Guidances Regulation (EU) 2016/426 (V. Oct. 2021)
2.0	21.04.2022	Linea guida Regolamento Dispositivi medici Orientamenti appl. Art. 9 Regolamento (UE) 2019/1020 Guidelines RCD Directive 2013/53/EU
1.0	19.12.2021	Guide Regulation (EU) 2016/424 on cableway installations
0.0	09.12.2021	---

Note Documento e legali

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